

NUMERICAL INVESTIGATION AND COST ANALYSIS OF FRP- CONCRETE UNIDIRECTIONAL HYBRID SLABS

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Fiber-reinforced polymer (FRP) has been commonly used to reinforce concrete structures. The kinds of FRP demonstrate an effective alternative to various methods of reinforcement in concrete structures subjected to bad environmental conditions which cause corrosion and damage to concrete. Due to their lightweight, high strength, and high corrosion and fatigue resistance, Fiber Reinforced Polymer (FRP) composites have been widely applied in steel substitution during revitalization interventions. This paper presents numerical three-points bending tests on different models to investigate the effect of the reinforcements; Carbon, Glass, and Aramid fibers to find the corresponding cost of each one. Also, there is an available experimental model for verifying the results of the FEM that demonstrated broad agreement with the experimental statement, concerning the load-displacement curve. After validating the models, alternative designs such as type of the FRP, position of the FRP, and amount of the FRP usage were numerically tested to study the influence of each on the load-bearing capacity. The results showed that the best configuration would be one with GFRP and the load-bearing capacity is around 9 kN in the optimum design.

Keywords: CFRP, GFRP, AFRP, hybrid slabs, numerical simulation, costs.

1. Introduction

Concrete structures have a long-time stability and strength needs to be reinforced with a new method of construction and building system. Fiber-reinforced polymer is a novel material in the civil engineering system. A concrete slab is an important member of a building and it is required to be reinforced and strengthened. For the design of concrete slabs, the impact of both static and dynamic vertical loads should be considered. Effect load is a kind of impulsive dynamic load that is neglected in the slab design phase as other structural members [1,2].

Based on recent studies, many researchers have proposed using the FRP material to reinforce and strengthen hybrid structures such as concrete elements. Subsequently, the definition and design concepts of hybrid FRP-concrete slabs were investigated and the advantages and disadvantages of the usual reinforced concrete slabs were evaluated and examined. Reinforcing and strengthening of concrete members leads to increased flexural capacity [3]. Many researchers have studied the behavior of concrete members that were reinforced and strengthened with FRP [4, 5]. Among these works, Sami [6] tested concrete slabs bonded with a composite externally and he saw a significant increase in flexural capacity. Ebead and Marzouk [7] used two types of FRP, CFRP, and GFRP to strengthen two-way concrete slabs in flexure. Toutanji *et al.* [8] studied concrete beams strengthened with three or six layers of CFRP. The capacity of the beams went up to 170.2% in comparison with the unreinforced beam. Hawileh *et al.* [9] used the mixture of externally bonded hybrid

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GFRP and CFRP sheets to strengthen RC beams. GFRP sheets could be effective in an increase of ductility. El-Gamal *et al.* [10] tested RC beams strengthened with CFRP and GFRP under bending load. It was found that 31–133% increase in flexural capacity was obtained. Micelli *et al.* [11] studied 12 RC beams strengthened with CFRP and AFRP. Experimental results showed an increase in ultimate strength capacity and flexural stiffness.

It is a challenging task to study and investigate reinforced concrete members numerically, because it involves a detailed description of a construction model, aiming to characterize the design and material properties with boundary conditions and loads [12, 13].

The first simulation study was made by Deskovic *et al.* [14]. They investigated the numerical short-term behavior of an innovative FRP-concrete beam and the numerical results were compared with experimental graphs and analytical results. Nguyen [15] studied simulated hybrid beams with partial shear interaction. A GFRP-CFRP I-shaped profile and an ultra-high-performance fiber-reinforced concrete (UHPFRC) slabs were used in this project. The results showed the shear stress was underestimated due to the linear elastic FRP model that could fail to record progress damage. Liang *et al.* [16] modeled the concrete slab and it was defined as a thick shell element. They investigated the strength of steel-concrete composite beams and offered a method to evaluate the shear capacity of the slabs. Similarly, Ban and Bradford [17] used the finite element method to model composite beams with high-strength steel profiles. Numerical results indicated the load-deflection well fitted experimental results. Nie *et al.* [18] used solid finite elements for the definition of slabs and they analyzed the behavior of concrete slabs under negative bending. The numerical result and experimental response coincided. Correia *et al.* [19] analyzed and investigated the distribution of stress in hybrid slabs by using linear elastic behavior. Joseph *et al.* [20] investigated the behavior of concrete beams strengthened with FRP using experimental and numerical methods. They used Abaqus software to simulate the linear behavior of the beams. They suggested the use of coupled stiffness coefficients for modeling the cohesive interface.

Enochsson [21] modeled the CFRP strengthening of concrete slabs with openings in Abaqus software. After analyzing all models, debonding failure was seen in each model. Kim *et al.* [22] carried out a similar study. They modeled and analyzed the two-way reinforced concrete slabs with CFRP by using Ansys. Elsayed *et al.* simulated concrete slabs reinforced with concrete slabs and FRP laminates were defined as 3D brick and 2D shell, respectively in Abaqus software. Loo *et al.* [23] performed a numerical investigation of concrete hybrid slabs under shear pull-out tests. Hörmann *et al.* [24] investigated two nonlinear finite element models; two-dimensional (2D) and three-dimensional (3D) to study concrete slabs reinforced with FRP. Naser *et al.* [25] used three-dimensional (3D) FE modeling for the analysis of strengthened beams with CFRP laminate. The cohesion 3D 8-node element was applied for the bond between FRP and concrete surfaces. Noël and Soudki [26] used GFRP and CFRP to reinforce the concrete slab bridge. Experimental results indicated that the CFRP had a significant effect on serviceability and ultimate load-carrying capacity.

Regarding the kinds of FRP, carbon fiber reinforced polymer composite (CFRP) is light, strong and has high value among other FRPs. (GFRPs) glass fiber reinforced polymers sheets have negative aspects, including low elastic modulus and tensile strength in comparison with CFRP. But they have good deformability and break resistance. AFRP is another kind of FRP with high-strength and high-stiffness aromatic polyamide fibers. FRP composites have highlighted benefits mentioned. They lead to decreased long-term maintenance costs [27]. Hastak and Haplin [28] studied the cost of bridge columns reinforced with FRP and steel. Although the FRP-wrapping was more effective than steel jacketing in strengthening columns, FRP was more expensive by 20%. Phillips *et al.* [29] evaluated the cost of FRP in concrete deck reinforced with GFRP bars for the Route 668 Bridge in Virginia. They calculated the average cost of GFRP bars and epoxy adhesive which was about $\$75 / m^2$ and $\$29 / m^2$, respectively. Berg *et al.* [30] stated that using FRP in bridge slab caused a 57% reduction in the total costs. Eamon *et al.* [31] reported that CFRP reinforcement used in the strengthening of concrete bridges could reduce all expenses considerably.

The purpose of this research is to study and investigate concrete hybrid slabs under bending load numerically as well as experimentally. Furthermore, the casting cost is calculated and analyzed for each specimen by considering different parameters; i.e., FRP type, sand, stone, and GFRP mesh. Finally, this research attempts to provide design guidelines for cost-effective hybrid FRP-concrete slab elements which can derive the great benefits of FRP and hybrid steel-concrete slabs while overcoming steel sheet disadvantages.

2. Summary of experimental tests

There were eight medium CFRP concrete slabs with different connections: glass girder mesh, stone, and sand to analyze the load-displacement in bending tests conducted by the authors. Each specimen was fabricated at the laboratory, having a dimension of $400\text{mm} \times 75\text{mm} \times 2000\text{mm}$ as shown in Fig.1. For casting each specimen, commercial dry ready-mixed concrete [32] was used and the average compressive resistance was about 20.1MPa a non-destructive impact hammer test was made for each specimen. Masterbrace FIB 300/50 fibers were impregnated with epoxy resin (Resoltech 1200+1204). The thickness of CFRP was 1.4mm .

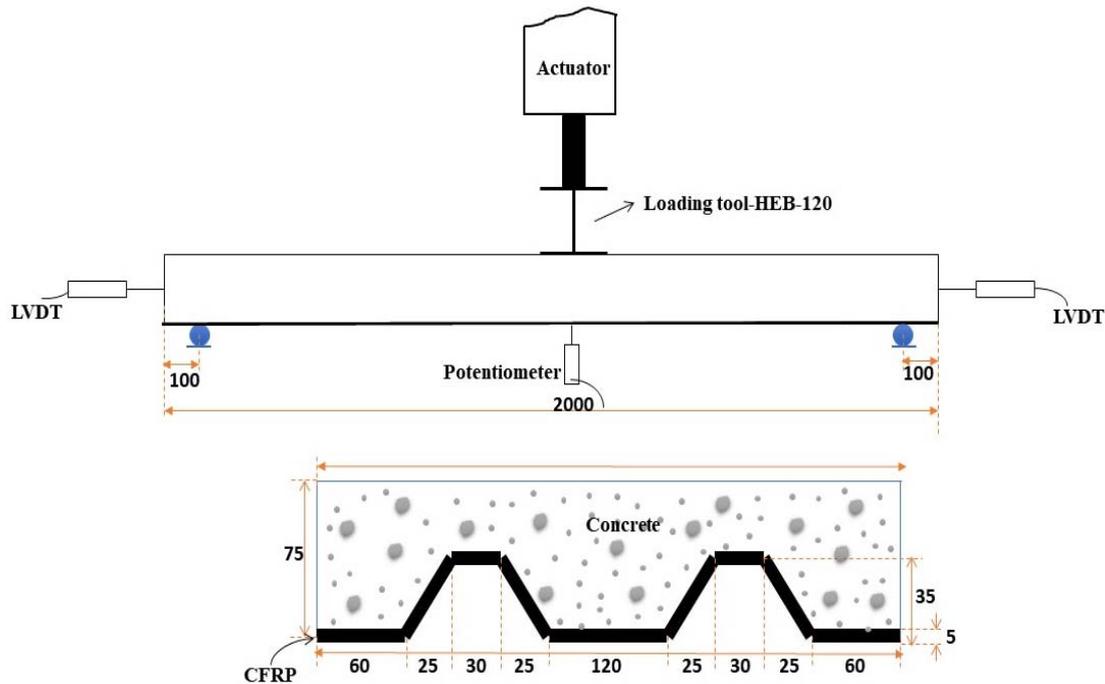


Fig.1. Test setup configuration and specimen's details (dimensions in mm).

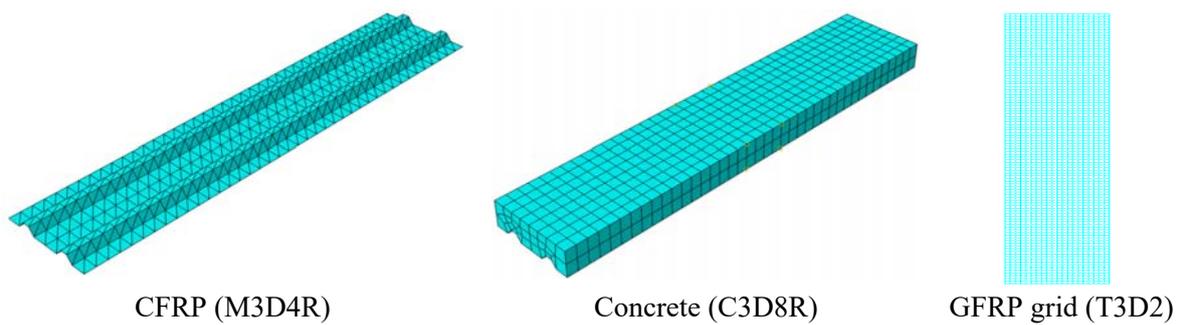


Fig.2. Meshes.

The handmade CFRP had an average elastic modulus of 45.55GPa and an ultimate tensile strength of 1120MPa . Glass fiber grids (MapeGrid G220) were used and placed between CFRP and concrete as reinforcement. The grid spacing was a square (20×20). The weight of the grid was $225\text{gr} / \text{m}^2$ and its tensile

strength was $45kN/m$. Sand and stone particles were used and placed on the inner part of the CFRP sheet and concrete in order to provide a frictional connection. The diameter of the sand was about $0-4\text{ mm}$ and the stone had a diameter of $5-12\text{ mm}$. Three-point bending tests were conducted on each specimen. Figure 1 shows the bending load that is applied at two points. The rate of imposed load was 1 mm/min , and was maintained until the failure happened, as shown in Fig.1. The free span was 1800 mm . To measure the relative displacement of the slab, two external LVDT sensors were used with a 20 mm range and 0.2% linearity. There were two strain gauges and four wires placed under the CFRP sheet [33].

Table 1. Mechanical properties of the concrete and FRP

Material	Parameters							
	Dilation angle	Eccentricity	f_{b_0}/f_{c_0}	K	Viscosity parameter	ρ (kg/m^3)	E (GPa)	ν
concrete	30	0.1	1.16	0.67	0.001	2350	10.737	0.3
	ρ (kg/m^3)			E (GPa)				ν
CFRP	1800			455				0.3
GFRP	1800			72				0.3
AFRP	1800			52				0.34

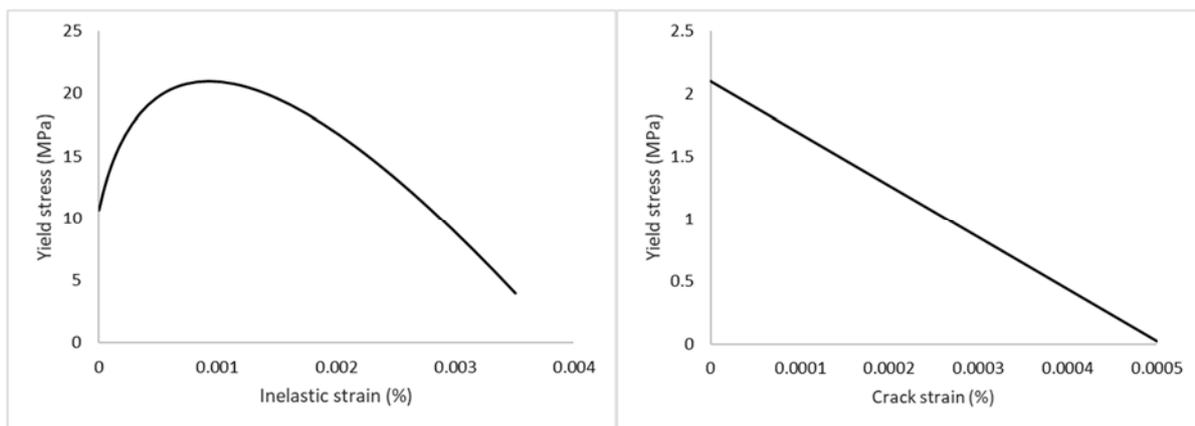


Fig.3. Uniaxial behavior of concrete in tension and compression [34].

3. Numerical simulations

This part explains the numerical procedure and validation in the finite element method (FEM) which is performed using the ABAQUS 2017 ® to investigate the behavior of concrete hybrid slabs under bending test. First of all, the constitutive models for concrete and all reinforcements with details are presented, and this section states the mechanical properties, boundary conditions, and mesh. Finally, the validation of the numerical model was evaluated and checked by experimental results from hybrid concrete slab tests performed by the authors.

3.1. Modelling procedures

Abaqus constructed (3D) three-dimensional models and three types of elements were used: solid, shell, and truss. A three-dimensional eight-node linear brick element with reduced integration and hourglass control (C3D8R) was used for the definition of a specimen concrete omega slab shape [35]. The GFRP mesh grid was defined as a two-node linear 3D truss element (T3D2) with three degrees of freedom at each node [36].

A 4-node element with a linear quadrilateral (S4R) was used for the FRP (CFRP, GFRP, and AFRP) layer [37]. The mesh size sensitivity for all parts was defined as dependent and the maximum seed dimension of each part was 5 cm . The details of the finite element mesh are shown in Fig.2. In terms of mechanical properties, concrete was defined and modeled as a homogeneous isotropic material with a combination of elastic-plastic plots in two parameters: compression and tension behavior. Furthermore, Young's modulus and Poisson's rate of used concrete were defined. The largest distinction in material modeling was linked to the nonlinear behavior of concrete. Concrete-damaged plasticity with concrete compression damage and concrete tension damage were used for the nonlinear analysis of concrete members. Table 1 shows the mechanical properties of concrete and FRP. Figure 3 presents the average compressive behavior curve of concrete and the tensile behavior curve of the concrete formulations used in the manufacture of hybrid slabs [34]. The reinforcements were modeled and defined using different techniques in the Abaqus software. The embedded region constraint was modeled and the truss element (GFRP mesh) was connected to the 3D element (concrete). Concrete was defined as a host region and GFRP mesh was an embedded region in this constraint [38]. Two comprehensive numerical outputs were extracted: force-displacement curve and maximum plastic strain index.

3.2. Validation against the author's experimental result

Figure 4 compares the force-displacement curve between the numerical model and the experimental specimen for one representative specimen with a connection glass fiber mesh. In this figure, one of the simulation aims was to see how well the numerical result matched with experimental findings. The difference between the two terms is less than 15% . It is noted that the numerical response practically overlaps the laboratory result, but the ultimate displacement was different for both responses; 34.9 mm for numerical analysis and 29.5 mm for experimental study.

3.3. Parametric study

The different geometries with different types of FRP were used to perform several parametric studies on FRP hybrid concrete slabs. The effects of several parameters on the force-displacement curve and maximum plastic strain were investigated. Additionally, the effect of geometries and FRP type on cast costs were analyzed. As shown in Fig.5, four types of FRP position are defined for models. In model A, the area of FRP is equal to all bottom surfaces of the concrete. In model B, the area of FRP is equal to all bottom surfaces of the concrete plus longitudinal and transverse edges from the bottom until the top. In model C, the area of FRP is equal to all bottom surfaces of the concrete plus longitudinal edges from the bottom until the top. In model D, the area of FRP is equal to the area of the concrete top hat sections.

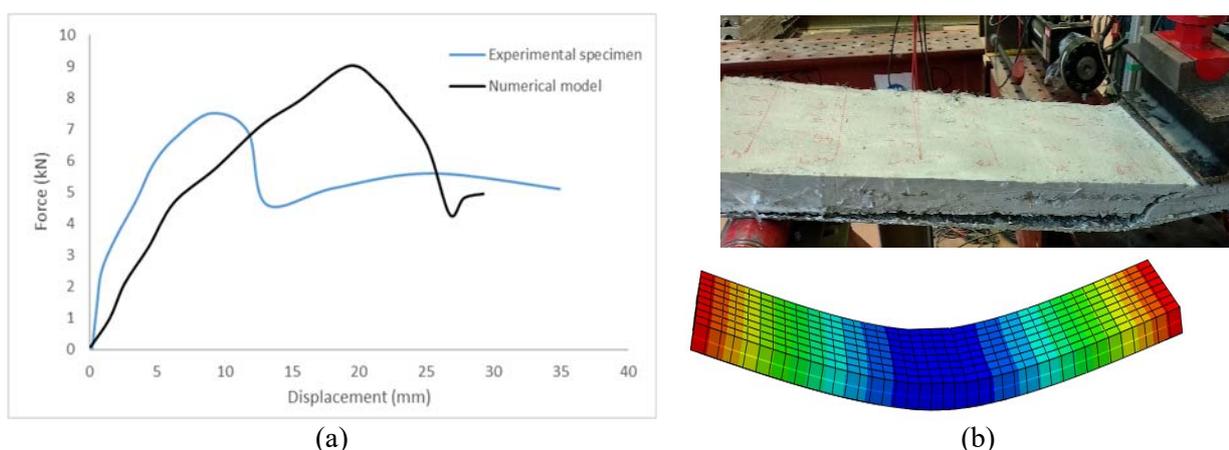


Fig.4. Comparison between the numerical model and experimental specimen; a) force-displacement curve; b) the slab after bending test.

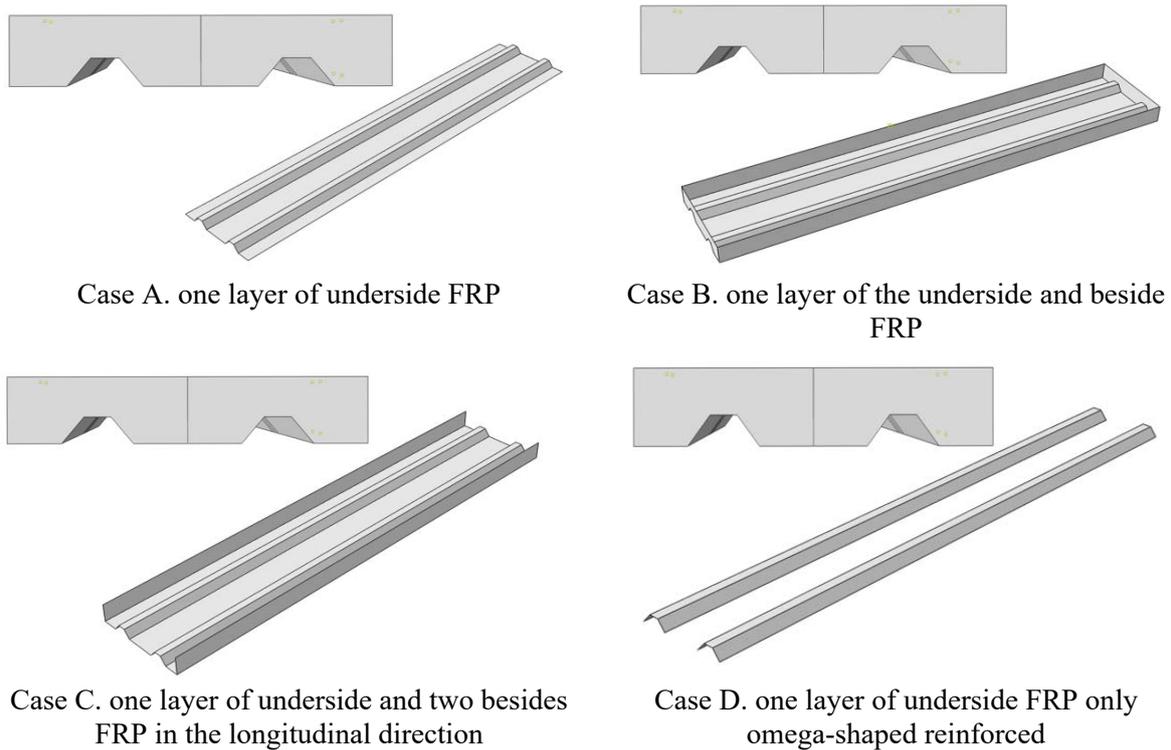


Fig.5. Numerical models.

4. Numerical results

Primarily, the general flexural behavior of the four models was analyzed. Figure 6 compares the force-displacement curves of cases A, B, C and D in three types of FRP obtained from the numerical investigation. According to case A results, the ultimate forces of CFRP, GFRP, and AFRP are respectively 9.01 , 8.01 , and $7.84kN$, so CFRP showed a better result in this case. Regarding case B results, the maximum forces of C, G, and AFRP are 7.78 , 7.83 , and $7.68kN$. AFRP presents a better performance in case B. Depending on case C, the final forces of C, G, and AFRP are 7.73 , 8.22 , and 7.97 , respectively. GFRP is the best choice in the case of C. According to case D, the ultimate forces of C, G, and AFRP are 5.77 , 7.29 , and 6.07 in order. GFRP performed better than others in case D.

Regarding force-displacement curves of FRPs in four different cases, it is clear that results in cases A, B, and C are in the same range because adding FRPs to the longitudinal and transverse edges of the hybrid elements does not have an impressive effect on the bending results, because in three-point bending tests the high-pressure spreads in the bottom surface of the composite, especially in the middle, and tries to break the slab in vertical pressing. On the other hand, as can be seen from the plots, results in case D showed a notable reduction in comparison to other cases because an important part of the slab, which is an area at the bottom surface between top hats, is not reinforced by the FRPs and the reinforcing area on the bottom side is not consistent in this case.

According to Fig.7., which shows the ultimate principal plastic strain for all numerical cases, the maximum plastic strain shown by the FRPs in case A belongs to GFRP and in other cases belongs to GFRP and AFRP jointly. The exact numbers are presented in Fig.7.

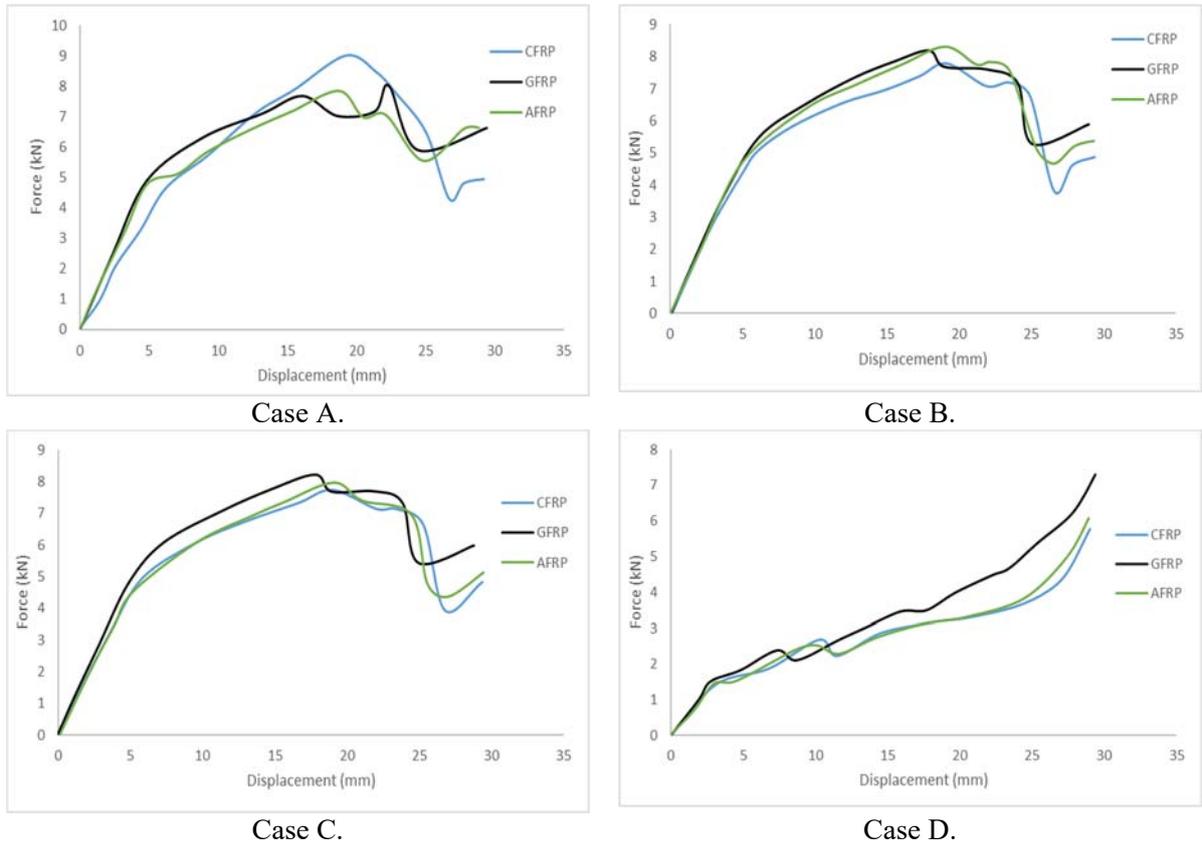


Fig.6. Comparison of Force-Displacement curves for all cases.

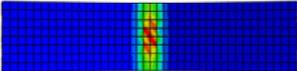
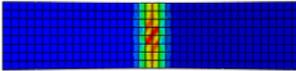
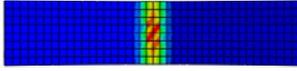
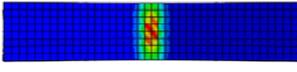
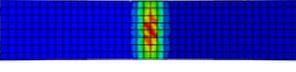
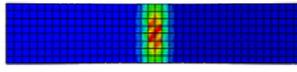
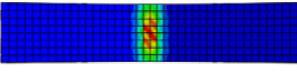
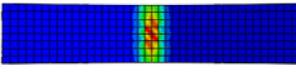
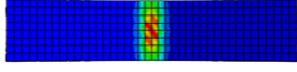
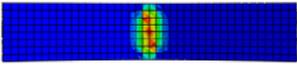
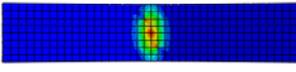
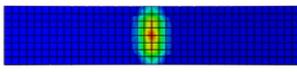
Model	CFRP	GFRP	AFRP
	 $Max(PE) = 1.18\%$	 $Max(PE) = 1.24\%$	 $Max(PE) = 1.22\%$
Case. A	 $Max(PE) = 1.22\%$	 $Max(PE) = 1.25\%$	 $Max(PE) = 1.25\%$
Case. B	 $Max(PE) = 1.21\%$	 $Max(PE) = 1.25\%$	 $Max(PE) = 1.25\%$
Case. C	 $Max(PE) = 0.92\%$	 $Max(PE) = 0.97\%$	 $Max(PE) = 0.97\%$

Fig.7. Maximum principal plastic strain for all cases.

5. Construction costs

After the simulation of hybrid concrete slabs, financial data on the cast slabs was collected to provide a comparison of all numerical models. The total material costs for all components are shown in Table 2. All financial data was received by Omran Sanaat Ava company at the author's request. Due to the fact that these numerical models are simulated in the Abaqus software, miscellaneous expenses such as labor and transportation costs have been neglected. Additionally, the cost of resin adhesive is not considered. The cost of the casting numerical model is between \$22 and \$42 according to the calculations in Table 2. The minimum value and maximum value for making models are related to Case D (GFRP) and Case B (CFRP). Fig.8. compares the construction cost among the numerical models.

Table 2. Estimated costs for all material.

Model	AFRP		GFRP		CFRP		Concrete		GFRP mesh		Total cost
	U.P (\$/m ²)	Q (m ²)	U.P (\$/m ²)	Q (m ²)	U.P (\$/m ²)	Q (m ²)	U.P (\$/m ³)	Q (m ³)	U.P (\$/m ²)	Q (m ²)	
Case A			7.5	1.04	17	1.04					35.58
	13	1.04									25.7
											31.42
Case B			7.5	1.39	17	1.39					41.53
	13	1.39					118	0.05	15	0.8	28.32
											35.97
Case C			7.5	1.34	17	1.34					40.68
	13	1.34									27.95
											35.32
Case D			7.5	0.56	17	0.56					27.42
	13	0.56									22.1
											25.18

Here U.P – Unit price, Q – Quantity

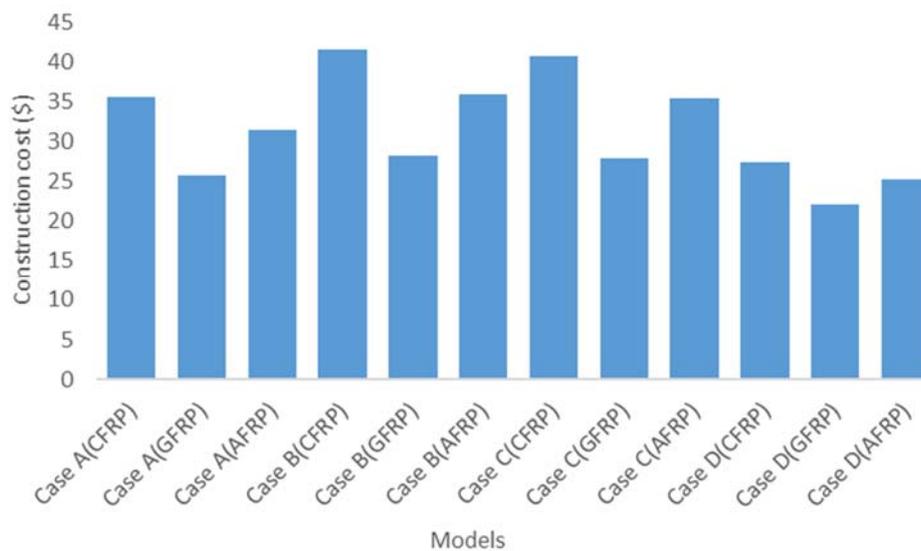


Fig.8. construction cost for all models.

6. Conclusion

A detailed numerical analysis was performed to examine the efficiency of the concrete top hat slab framework with three forms of fiber-reinforced polymers (FRPs) such as CFRP, GFRP, and AFRP sheets attached to concrete by a glass fiber mesh. Four types of models with different positions and usage of each FRP were simulated. One of these was used to match model parameters with usable experimental outcomes, while the others were used to evaluate optimal and feasible alternate design solutions. The following conclusions can be drawn from the results:

1. The proposed model fitted full experimental force-displacement curves with a slight underestimation of the maximum load-bearing capacity of less than 15%.
2. The position and amount of the FRPs' usage are the most sensitive parameters to be adjusted in the model.
3. Adding the FRPs to the edges of hybrid elements did not provide greater load-bearing capacity and the most important area of concrete for reinforcing is the omega shape area.
4. The loss of bottom FRP plates was directly linked to a reduction in the load-bearing capacity, an increase in tensile concrete damage, and a reduction in stiffness since the tensile stress had to be borne more by the concrete in this situation.
5. AFRP and GFRP showed similar results and both were better than CFRP. However, GFRP performed around 5% better than AFRP in the case of the technical report.
6. Under calculations, Case D (GFRP) has a minimum cost for casting in comparison to other models.

Nomenclature

E	– Young's modulus
ρ	– density
ν	– Poisson's rate
f_{b0}	– equiaxial compressive strength of concrete
f_{c0}	– uniaxial compressive strength of concrete
K	– hardening/softening criterion

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